

Work Order ID 67395

Thursday, March 17, 2011 2:10:07 PM



PRELIMINARY ISSUE

Page 1

Item ID: D4334-041

Accept



Setup Start



Revision ID: PRELIM

Item Name: Bracket Assembly

Stop



Start Date: 3/17/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/18/2011 Req'd Qty: 1.00



Customer:

Reference: *Jul 11-03-17*



Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4334

PA3

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Jul 11-03-18

11-03-18

110

0.00



Small Fab

Memo

0.00

Small Fab

~~ASSEMBLE AS PER DWG~~

Install

Helicoil only Jul 11-03-17.

11/03/18 1 \$

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Jul 11-03-18

1 \$

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Page 2

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Start Date: 3/17/2011 Start Qty: 1.00

Required Date: 3/18/2011 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

11/3/18

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

Ship to Eagle
Attn: Harvey
RD 1370

CL 11/03/18

POSITIVE RECALL

EFFECTIVE 11/3/17 AUTH W

RELEASED _____ DATE _____

Picklist Print

Thursday, March 17, 2011 2:10:03 PM

Page 1

Work Order ID: 67395

Parent Item: D4334-041

Parent Item Name: Bracket Assembly






Start Date: 3/17/2011

Required Date: 3/18/2011

Start Qty: 1.00

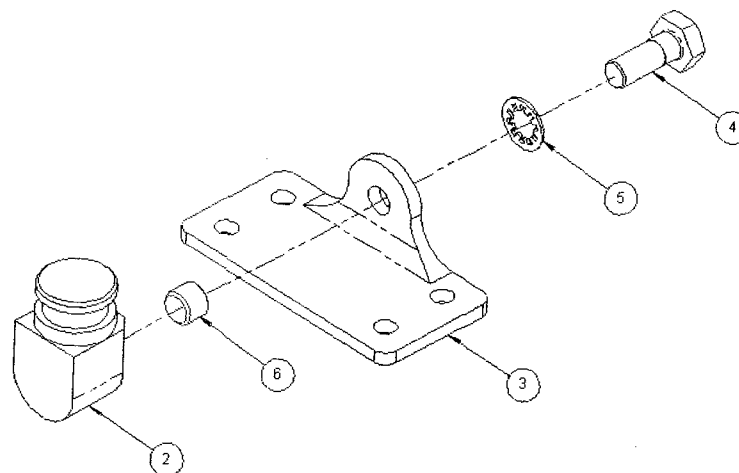
Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 11-02-22 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
90296A208  Heli-Coil		Purchased	No				Each	3.0000		1			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST379		3							
					116988	3							
AN4-5A  Bolt		Purchased	No				Each	181.0000		1		11/03/18	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST356		181							
					114330	4							
					115936	27							
					116191	100							
					116549	50							
D4334-1  Swivel		Manufactured	No				Each	0.0000		1			
						B67381							
D4334-3  Base		Manufactured	No				Each	0.0000		1			
						B67382							
MS35333-125  Lock Washer		Purchased	No				Each	300.0000		1			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST295		300							
					117107	300							

N/A AS per HARVEY JLM 11-03-17

ITEM NO.	QTY. .041	PART NUMBER	DESCRIPTION
1	X	D4334-041	BRACKET ASSEMBLY
2	1	D4334-1	SWIVEL
3	1	D4334-3	BASE
4	1	AN4-5A	BOLT
5	1	MS35333-125	LOCK WASHER
6	1	90296A208	HELI-COIL



D4334-041 BRACKET ASSEMBLY

PRELIMINARY ISSUE

11.02.10

NOTES

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.10 lbs

PA5	NEW ISSUE	BY	DATE
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED	N/A		
DE APPR.	N/A		
DATE	11.02.10		

DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	
DRAWING NO. D4334	REV. PA5
TITLE BRACKET	SHEET 1 OF 4
SCALE NTS	
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